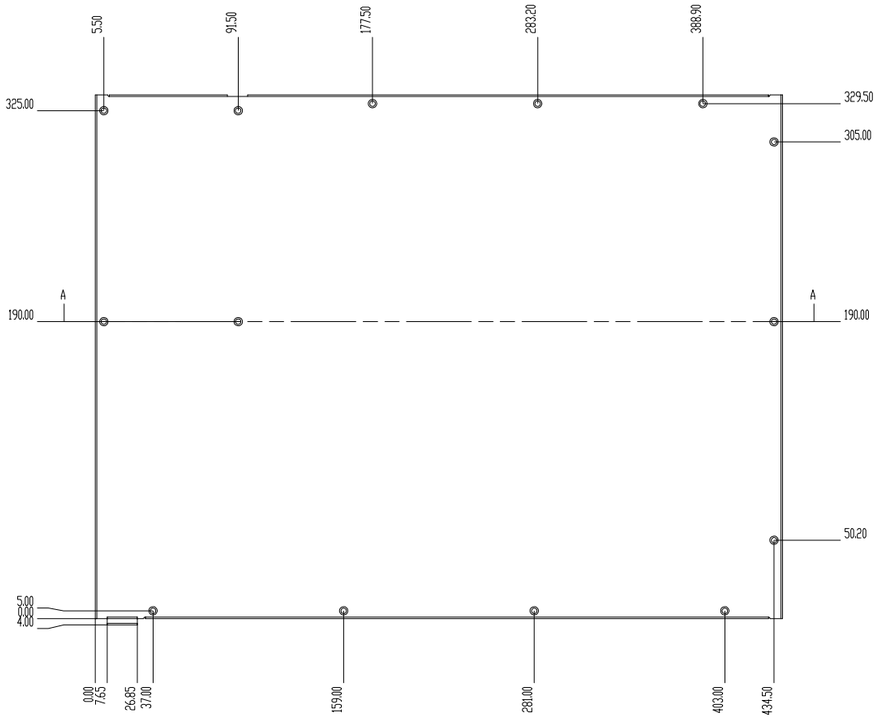
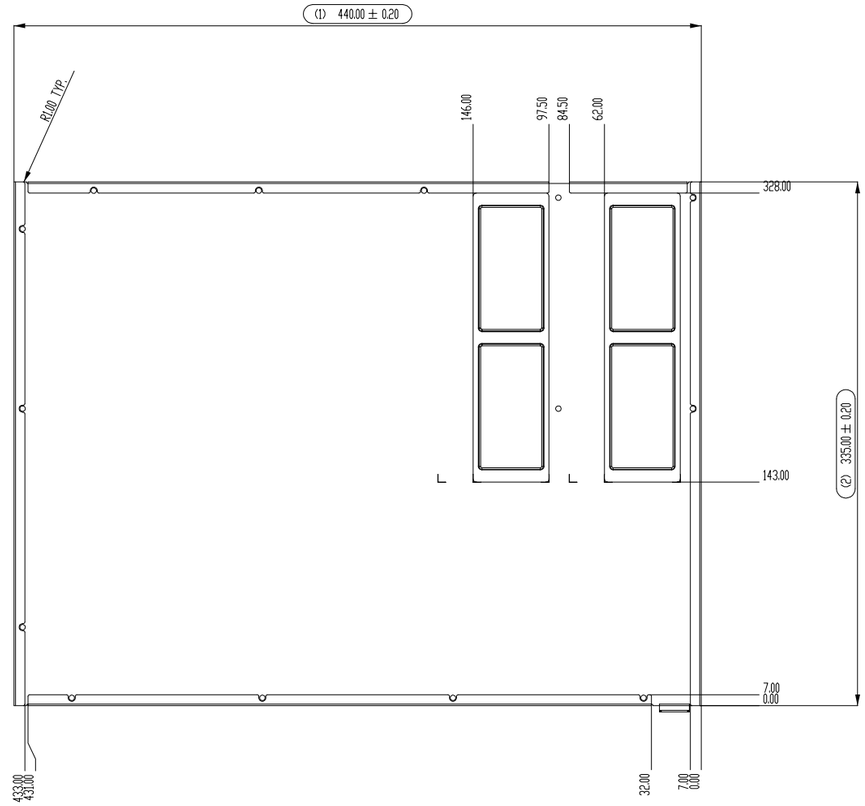
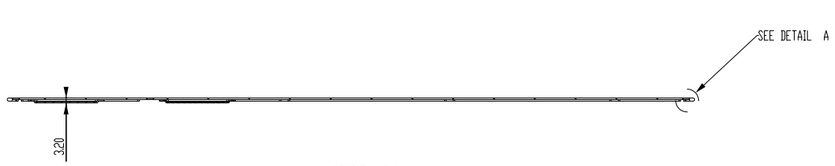
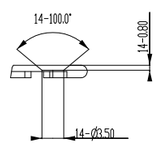
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SECTION A-A
SCALE 0.250




DETAIL A
SCALE 1.000

NOTES:
1. DIMENSIONS (1)~(2) ARE IQC CHECKPOINT.
2. NON-SHOWN DIMENSION IN THE DRAWING, MUST BE TAKEN FROM 3D DATA.
3. REMOVE ALL OIL, BURRS, BREAK, SHAPE EDGES AND CORNERS.
4. SHOULD MATCH WELL WITH BASE-123100000773A/123100000774A.
5. AFTER ASSEMBLING, THE LOW MATERIAL THAT WITHOUT PAINT CAN NOT BE EXPOSED.
6. NO OVERSPRAY ALLOWED.
7. ALL MATERIAL SHOULD BE MATCH ROHS REQUEST.

| Reason | | |
|---|---|---|
| | , | , |
| | , | , |
| | , | , |
| | , | , |
| | ZONE | DESCRIPTION |

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UNSPECIFIED TOL'S (+/-0.2mm)

| ANGLE +/- 1° / ROUGHNESS — DIM \ GRADE | 0 | 1 | 2 | 3 | 4 | 5 |
|---|---|---|---|---|---|---|
| 0------16 | 0.05 | 0.1 | 0.15 | 0.2 | 0.2 | 0.5 |
| 16------63 | 0.05 | 0.15 | 0.2 | 0.3 | 0.3 | 0.8 |
| 63------250 | 0.05 | 0.2 | 0.25 | 0.4 | 0.5 | 1.2 |
| 250------500 | 0.1 | 0.25 | 0.3 | 0.6 | 0.8 | 1.8 |
| 500------1000 | | 0.3 | 0.5 | 0.8 | 1.2 | 3.0 |

FINISH.
COATING:PANTONE 3C2X
PRINTING:NO

PART NO. 123200000718A
SCALE 1/1 | UNIT MM ~~IN~~
DESIGN Curtis 05-FEB-15

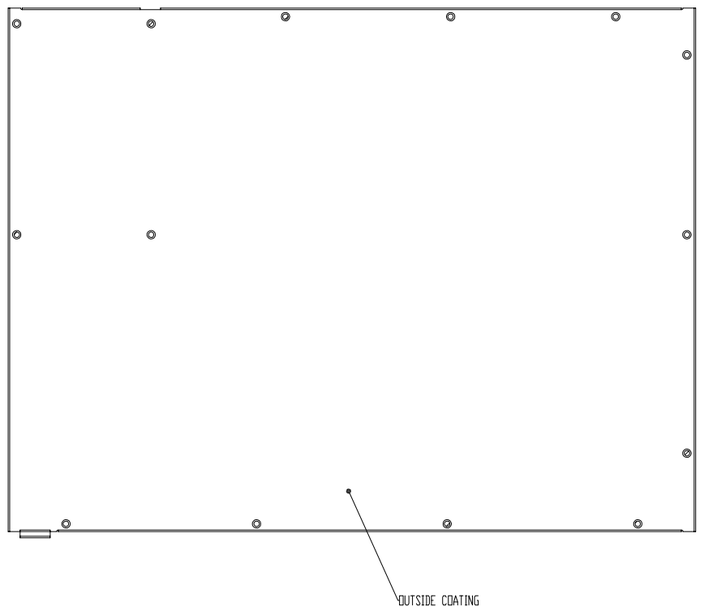
MATERIAL
SECC T=1.0mm

Accton TECHNOLOGY CORP.

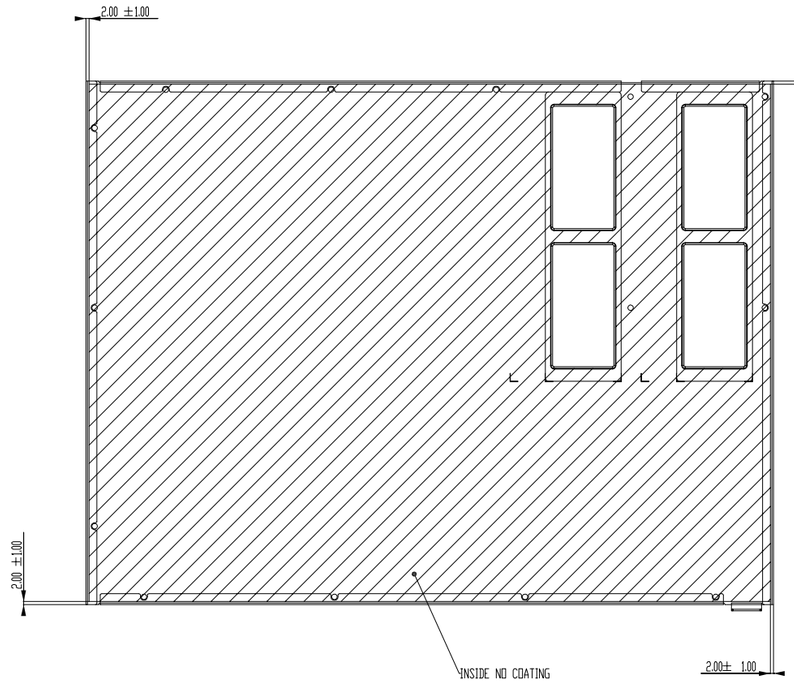
DWG. TITLE. IRON COVER ES4630BH-0914-ZZ(AS4610-54T)
SHEET 1/2
REV. 01
SIZE A3

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SCALE 0.250




| Reason | | |
|---|---|---|
| | . | . |
| | . | . |
| | . | . |
| | . | . |
| | . | . |
| ZONE | | DESCRIPTION |

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UNSPECIFIED TOL'S (+/-0.2mm)

| ANGLE +/- 1° | DIM \ GRADE | 0 | 1 | 2 | 3 | 4 | 5 |
|---|---|---|---|---|---|---|---|
| ROUGHNESS | 0------16 | 0.05 | 0.1 | 0.15 | 0.2 | 0.2 | 0.5 |
| | 16------63 | 0.05 | 0.15 | 0.2 | 0.3 | 0.3 | 0.8 |
| | 63------250 | 0.05 | 0.2 | 0.25 | 0.4 | 0.5 | 1.2 |
| | 250------500 | 0.1 | 0.25 | 0.3 | 0.6 | 0.8 | 1.8 |
| | 500------1000 | | 0.3 | 0.5 | 0.8 | 1.2 | 3.0 |

FINISH.
COATING:PANTONE 3C2X
PRINTING:NO

PART NO. 123200000718A

SCALE 1/1 | UNIT MM ~~IN~~

DESIGN | Curtis | 05-FEB-15

MATERIAL
SECC T=1.0mm

Accton TECHNOLOGY CORP.

DWG. TITLE. IRON COVER ES4630BH-0914-ZZ(AS4610-54T)

SHEET 2/2

REV. 01

SIZE A3